

# STEMCO®

## AXLE NUTS

# ADVANCED AXLE SPINDLE NUTS

## PRO-TORQ®



### Longer Tread Life

Fleets save tires, wheels track truer. PRO-TORQ® controls axial motion, holding bearing end play near zero while maintaining exact cup and cone alignment on the spindle. This is good news for radial tires. PRO-TORQ® delivers the adjustment precision which experts agree is needed to maximize radial tire life.

### Extended Wheel Seal and Bearing Service

PRO-TORQ® supports seal, bearing and axle manufacturers' specifications. With PRO-TORQ®'s tight control on wheel bearing adjustment, fleets minimize premature seal failure and improve extended seal and brake lining programs.

PRO-TORQ® compensates for normal bearing wear, permitting precise .001" back-off increments at scheduled preventative maintenance intervals. This keeps bearings properly aligned, running cooler and lasting longer.

### Improves ABS

PRO-TORQ®'s reliable low end play bearing adjustment and axial motion control helps assure accurate wheel end sensor monitoring of wheel speeds on antilock braking systems.



# PRO-TORQ<sup>®</sup>

## Advanced Axle Spindle Nuts

**STEMCO<sup>®</sup>**  
*A Higher Standard of Performance.<sup>™</sup>*  
 an EnPro Industries company

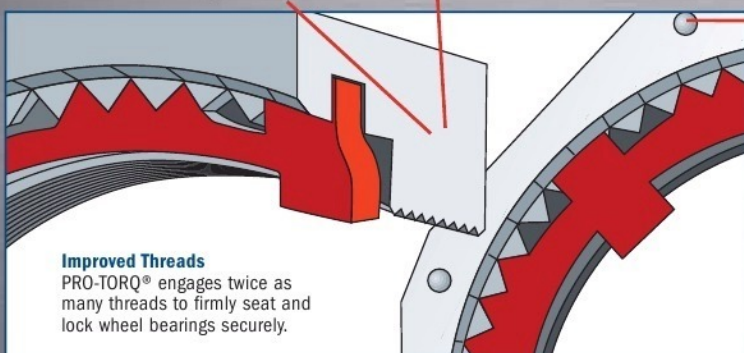
| SPINDLE NUT APPLICATIONS   | REPLACEMENT KEEPER PART NUMBER | THREAD SIZE | OUTER BEARING CONE/CUP            | TOOL SOCKET                       |
|--|--------------------------------|-------------|-----------------------------------|-----------------------------------|
| <b>TRAILER AXLE</b>  |                                |             |                                   |                                   |
| <b>STEMCO No. 447-4723</b><br>Fruehauf Pro-par, Meritor TP<br>*Axle date code post January 1, 2006         | 450-4723                       | 3.480"-12   | HM518445/<br>HM518410             | 4 13/16" - 8 point<br>(OTC# 1941) |
| <b>STEMCO No. 447-4724</b><br>22,500#-23,000# Eaton,<br>EST 230-P, EST 225-P, P-22                         | 450-4723                       | 3 1/2"-12   | HM518445/<br>HM518410             | 4 13/16" - 8 point<br>(OTC# 1941) |
| <b>STEMCO No. 447-4743</b><br>17,000#-22,500#<br>Meritor, Dana, Eaton,<br>Std Forge, Ingersoll             | 450-4743                       | 2 5/8"-16   | HM212049/<br>HM212011             | 3 3/4" - 8 point<br>(OTC# 1925)   |
| <b>STEMCO No. 449-4973</b><br>Dana Est-230-P, *P22 Axles or TQ<br>*Axle date code prior to January 1, 2006 | 450-4973                       | 3 1/4"-12   | HM518445/<br>HM518410             | 4 3/8" - 8 point<br>(OTC# 1917)   |
| <b>STEER AXLE</b>  |                                |             |                                   |                                   |
| <b>STEMCO No. 448-4836</b><br>12,000# Meritor, Navistar  | 450-4836                       | 1 1/2"-12   | 3782/3720                         | 2 1/2" - 6 point<br>(OTC# 1921)   |
| <b>STEMCO No. 448-4837</b><br>12,000# Eaton, Ford, Meritor   | 450-4837                       | 1 1/2"-18   | 3782/3720                         | 2 1/2" - 6 point<br>(OTC# 1921)   |
| <b>STEMCO No. 448-4838</b><br>Meritor  | 450-4837                       | 1 1/2"-12   | 3782/3720                         | 2 1/2" - 6 point<br>(OTC# 1921)   |
| <b>STEMCO No. 448-4839</b><br>12,000#, 14,300# Mack  | 450-4839                       | 1 5/8"-12   | 45280/45220                       | 2 5/8" - 6 point<br>(OTC# 1922)   |
| <b>STEMCO No. 448-4864</b><br>18,000#, 20,000# Mack  | 450-4864                       | 2"-12       | 555S/552A                         | 3" - 6 point<br>(OTC# 1906)       |
| <b>STEMCO No. 448-4865</b><br>Meritor FL Series  | 450-4865                       | 1 3/4"-12   | 555S/552A<br>3720/3979            | 3" - 6 point<br>(OTC# 1906)       |
| <b>DRIVE AXLE</b>  |                                |             |                                   |                                   |
| <b>STEMCO No. 449-4904</b><br>34,000#, 38,000#,<br>44,000# Mack  | 450-4904                       | 2 7/8"-12   | 47679/47620<br>575/572<br>567/563 | 4 1/8" - 6 point<br>(OTC# 1915)   |
| <b>STEMCO No. 449-4973</b><br>34,000#-46,000# Eaton,<br>Meritor, Dana, Navistar,<br>50,000# Mack           | 450-4973                       | 3 1/4"-12   | 580/572                           | 4 3/8" - 8 point<br>(OTC# 1917)   |
| <b>STEMCO No. 449-4974</b><br>Meritor, Eaton, Ford, Navistar   | 450-4743                       | 2 5/8"-12   | 3984/3920<br>39590/39520          | 3 3/4" - 8 point<br>(OTC# 1925)   |
| <b>STEMCO No. 449-4975</b><br>19,000# Dana,<br>Navistar, Bluebird  | 450-4975                       | 2 5/8"-12   | 3984/3920<br>39590/39520          | 3 3/4" - 8 point<br>(OTC# 1925)   |

### Good Wear Resistance

Bearing contact surface is induction hardened. No washers required.

### Flat Contact Surface

Improves wheel bearing cup and cone alignment.



### Improved Threads

PRO-TORQ<sup>®</sup> engages twice as many threads to firmly seat and lock wheel bearings securely.

### Highly Visible Adjustment Marks

Give mechanics precise control of nut backoff amount during installation.

### Infinite Locking Positions

Nut and spring steel keeper mate and lock at any point on the axle spindle in .001" axial increments.

### Cost Saving Installation

For more than 10 years, leading fleets have chosen PRO-TORQ<sup>®</sup> to deliver the longer service life they expect from today's tires, wheel seals and bearings. PRO-TORQ<sup>®</sup> minimizes variability in wheel bearing adjustment, which means extended maintenance intervals and trouble-free performance from steer, drive and trailer axle wheel ends.

### Tight Control on Bearing Adjustment

PRO-TORQ<sup>®</sup> gives fleets the ability to standardize wheel end maintenance practices and makes repeatable, close tolerance bearing adjustment a reality. From mechanic to mechanic, PRO-TORQ<sup>®</sup> single nut systems and adjustment procedure will consistently secure the nut with wheel bearing adjustment accuracy in the range of .001-.003" end play.

PRO-TORQ<sup>®</sup> avoids the extremes of both preload and excessive bearing end play. It gives fleets the tightest adjustment standard in the industry.

### Faster to Install, Easier to Lock

PRO-TORQ<sup>®</sup> assures that bearings are "positive" locked in precise position the first time. That's because PRO-TORQ<sup>®</sup> uses only one nut — no jamming, juggling or time wasted while repositioning multiple nut assemblies.

Clearance in the threads of traditional "jamming" type nuts can result in a wide range of final settings. A mechanic can unintentionally impose preload on a bearing by overtightening the jamnut. As a result, the outer bearing cone can be pushed further up the spindle and out of its intended position.

PRO-TORQ<sup>®</sup> takes the guesswork out of bearing adjustment!



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